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<u>Lip and Cheek Stain</u> <u>ARL-24-111-1</u>

PHASE A	% W/W
Deionized Water	96.50
Butanediol (Butanediol)	1.00
Pelemol® G7A¹ (Glycereth-7 Triacetate)	1.00
<u>PHASE B</u>	
Phoenothix® APT¹ (Ammonium Polyacryloyldimethyl Taurate)	0.90
PHASE C	
Red 33 ² , 2.50% Aqueous Solution (Red 33, Water)	0.60
PHASE D	
Preservative	q.s
	100.00

- 1. Phoenix Chemical, Inc.
- 2. Sensient Technologies

Procedure:

In main kettle, charge water and add with slow mixing remaining ingredients of Phase A until uniform. Increase agitation and sprinkle in Phoenothix APT, Phase B until dispersed and a uniform gel has formed. Add Phase C and continue mixing until color is homogenous. Add Phase D and mix until uniform.

INGREDIENT	FUNCTION
Phoenothix APT	Efficient thickener for water-based systems.
Pelemol G7A	Water soluble ester that produces a slightly dry, silky emollience on the skin.